

M-8181 SBP SRC/HRO

Safety Work Boots (WELDIING DESIGN)

Lace-Up Ankle Work Boots is made with Black Cow Leather and Rubber Outsole with Stitched Nylon Thread. It is designed as EN ISO 20345:2011 Quality with SBP category.

Upper: High Quality Water Resistant Cow Leather

Lining: Breathable Sandwich Air Mesh Insole: Comfortable EVA Coated Mesh Outsole: Rubber Cement Sole (HRO 300°)

Toecap: Steel Toecap

Penetration: Steel Midsole Plate Size: EU 37-47#, UK 3-13#, US4-14# CE EN ISO 20345:2011 SBP SRC/HRO

Application: Construction, Logistics, Mechanics, Workshop, Oil & Gas, Chemical Factory, Mining, Welding etc





















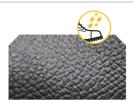
Steel Toecap Protection • AN1-EN12568

Stainless steel toe cap can reach 200 joules from falling or rolling objects. It is stronger than iron toe cap.



Steel Midsole Plate Protection • AN1-EN12568

Steel midsole plate, is zero-penetration resistant. It can resist 1100 newtons nail puncture from sharp objects. It is stronger and more flexible than normal iron plate.



Water Resistant Cow Leather Upper • CE EN ISO 20345:2011

High quality cow embossed leather with thickness 1.6-1.8mm. It is treated with water resistant coating to protect feet from raining workday. Tear strength is required 10% higher than Europe test requirement, to reach longer lifespan.



Heavy Duty Rubber Outsole • CE EN ISO 20345:2011

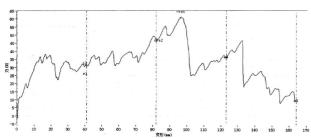
The outsole is made with natural rubber plus 10-15% nitrile. The sides are stitched with kevlar thread, to enhance bond strength between upper & outsole. The rubber material can pass 300°C hot resistant HRO test, and can pass SRC slip-resistant test.





Sole Bonding Strength Test

- EN ISO 20344:2011, 5.2 (Between Upper & Sole)
- Average Test Result 5.8±5 (N/mm)



| Upper, Lining & Bonding Strength Test Result | | |
|--|---------------|--|
| Leather Tear Strength ≥ | 120.0 Newtons | |
| Leather Tensile Properties ≥ | 15.0 N/mm² | |
| Lining Tear Strength ≥ | 15.0 N/mm | |
| Bonding Strength ≥ | 4.0 N/mm | |

| 3.70 (66) | | |
|---|--|--------|
| √ Protection With Slip Resistant (SRC) | | Result |
| Test Requirement : SRA (Eurotile 2+Nal S) Forward Heel Slip \geq 0.28 & Forward Flat Slip: \geq 0.32 SRB (Steel Floor+Glycerine) Forward Heel Slip \geq 0.13 & Forward Flat Slip: \geq 0.18 | | PASS |
| Standards: EN ISO 20344:2011 (5.11), SRC Means both SRA & SRB requirements are fulfilled. | | |
| √ Protection Against Heat Risk & Fire Sparkle 300°C | | Result |
| Test Requirement : The Outsole Did Not Melt & Did Not Develop Any Cracks When Bent Aound Mandrel | | PASS |
| Standards: ENISO 20344:2011(8.7). 300°C HRO=Heat Resistant | | |
| √ Protection Resistant to Fuel Oil | | Result |
| Test Requirement : Change in Volume and Change in Hardness (Outsole) is No More Than +12%(*) | | PASS |
| Standards: ENISO 20344:2011(8.6.1) | | |
| SAFETOE Standard Package Instruction (Average 42# for Reference) | | |
| Shoes Weight: 1.2-1.3 KGS / Pair | Carton Weight : 13-14 KGS / Carton | |
| 1 Pair / Color Box , Dimensions : 32×23×12CM | 10 Pair / Carton , Dimensions : 62×47×33CM | |





User Instructions:

- 1.) RECOMMENDED TO USE: Construction, Logistics, Mechanics, Glasses Installation, Workshop, Oil & Gas, Chemical Factory, Mining, Welding etc.
- 2.) LIMITATION TO USE: It is very important that footwear selected must be suitable for the right workplaces. The protection against risks or hazards which are not mentioned in this document is not warranted.
- 3.) FITTING & SIZE: All footwear are marked with standard size on tongue label. Some are with different size comparation, such as EU size, UK size, US size etc. Please wear footwear in a suitable size.
- Footwear which are too loose or too tight may not provide optimum level of protection.
- 4.) STORAGE: Keep the footwear in its original packaging, under ordinary temperature, non-humidity conditions and in clean, covered and ventilated premises.
- 5.) CLEANING: Clean footwear regularly by high quality cleaning treatments recommended as suitable for the purpose. Don't use caustic or corrosive cleaning agents.

